



## **Phase Dynamics**

*Technology for Precision Measurements*

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### **Compact Cyclone Multiphase Meter (CCM)**



- **Compact And Simple to Repair by Local Personnel**
- **2 Phase Separation Assures Measurement Quality**
- **Unique Swirl & Demisting Elements Assure Separation & Control**
- **Patented *Heuristic Salinity*® Prevents Changing Salinity From Affecting the Measurement**
- **Highest Quality Components, Valves/Actuators & Coriolis Flow Meters**
- **All Control and Measurement Electronics in One Package**
- **Fast Well Testing Typically 4 Hours per Well or Less**
- **Turn Down Is Line Size & Instrumentation Dependent**

The system is a modern version of a traditional 2 phase separator. Standard industry methods for water cut and gas/liquid flow measurement are used.

Well testing can be done quickly and accurately. This is due to the small liquid volume and short time required to establish equilibrium.

Dynamic analysis using well conditions and fluid parameters is performed to optimize the CCM's design. This provides assurance of the product's operational envelope at delivery.

An integrated control system has been designed by Phase Dynamics to simplify and improve performance for maximum system reliability. Simple operator commands start, stop and display well test results. There are no

extra transmitters, PLC's or PC's required. The CCM can be used as a stand-alone system using the local operator interface, control and display, or remotely using the digital interface via Modbus.

The first stage of gas liquid separation has a swirl element to create tangential velocity for separation. This typically creates a force of more than 50 g's on the 3 phase flow. This is unlike other systems, which use a simple nozzle to impart the tangential velocity.

The second and third stages complete the separation of liquids from the gas by using demisting elements. This provides for dry outlet gas. The gas is typically recombined with the liquid after the control valves.

The separated liquid is routed through a full-range microwave water cut analyzer forming an integral part of the CCM. There are no issues with salinity affecting the measurement because of Phase Dynamics' unique *Heuristic Salinity*™ routine which automatically learns the salinity for each well.

Coriolis flow meters for the gas and liquid measurement are used for mass flow and density. Observing the density allows determination of the quality of the overall performance of the system. The user then knows that the measurement uncertainty is minimized.

The system has been accepted for well testing in Alaska and Alberta , Canada. Systems are offshore in the Middle East and China.

## General Equipment Specifications

### **TECHNICAL SPECIFICATIONS - COMPACT CYCLONE MULTIPHASE METER (CCM)**

The CCM meter is an engineered product to the specific customer requirements. The following is a general description of the system specifications.

#### General

Inlet & Outlet Pipe dimensions	3 – 16 inch Available
Materials	316L Stainless steel typical, skid is painted black iron
Wetted parts	316L Stainless steel, restricted to instrument specifications
Pressure range	5 to 100 bar
Flowing Temperature range	0° to +160°C Standard – other Temperatures available
Instrument Temperature	0° to +55°C ambient
Installation	Skid mounted
Power supply	120 VAC, 230 VAC 50/60 Hz or 24 VDC
Power consumption	Approximately 38 Watts Maximum, 24 Watts Normal
Pressure drop	Less than 1 bar (15 psi), depends on flow rates
Weight and size	Dependent on design flow rates, 3" Inlet is ~ 3,000 lbs.

#### Performance

##### *Measuring range*

Water Cut	0 to 100%
GVF at operating conditions	0 to 100%      GVF: Gas Void Fraction
Liquid and gas flow rates	The configuration of flow meters and instruments to be designed according to the actual flow rates and specifications
Flow regimes	All, but for some special conditions, such as severe slugging flow, contact manufacturer

##### *Individual flow meters*

Gas flow meter	Coriolis
Liquid flow meter	Coriolis
Water Cut Analyzer	Phase Dynamics Inc. Microwave Water Cut Analyzer

##### *Typical overall uncertainties*

Liquid flow rate	Relative uncertainty of +/- 5 %
Gas flow rate	Relative uncertainty of +/- 5 %
Water Cut	Relative uncertainty of +/- 5 %, depending on application

#### Signal Interfaces

##### *Inputs*

Digital	ModBus RTU, HART
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##### *Outputs*

Digital	Total Oil, Water & Gas, Water Cut, Pressure, Temperature, Level, Initiate Test, All Operating Parameters Via Modbus
Data Storage	Data is Stored in SD or USB Memory for up to 4 months of tests

#### Approvals and Compliance

European standard	Zone 1 and 2, EEx de IIB T6
Factory Mutual & CSA	Class I, Div. 1, Groups, C,D Class II, Div. 1, Groups E, F, G
Electromagnetic radiation	EMC
NACE	MR0175

#### Installation and site requirements

Calibration (not required in the field)	Standard calibration procedures for single phase flow meters
Pneumatic air valve controls	Typical instrument air @ 1.4 to 7 barg (20-100psi)